Polymers for an Energy Efficient Future

Lou Glasgow DuPont February 20, 2001



Agenda

- Major Trends
- The Biotechnology revolution
- Advanced materials
- Sustainable processes
- Summary

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Major Trends

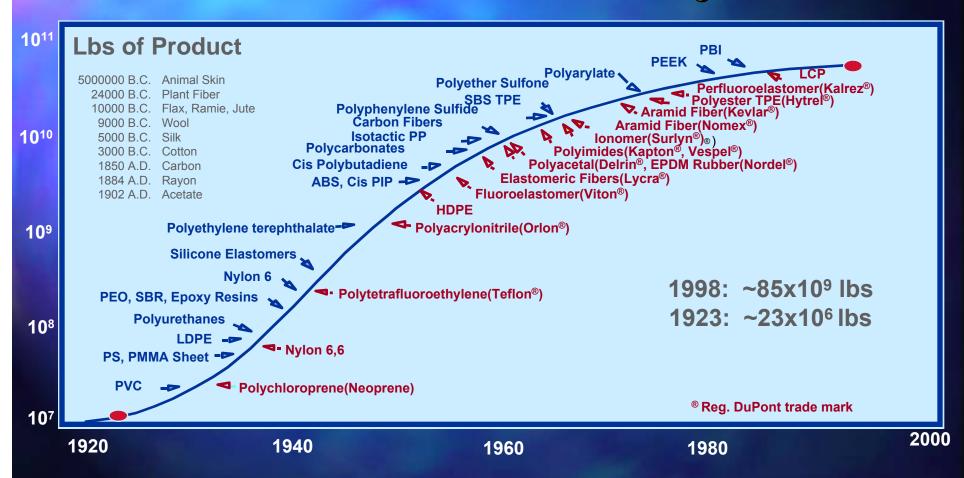
- Lighter, cheaper, greener
- Dematerialization
- Sustainability
 - Environmental footprint
 - Recyclability
 - Bioprocessing
 - Renewable feedstocks

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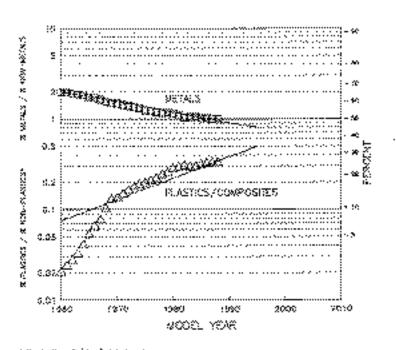
U.S. Production of Petroleum-Based Polymers



Plastics play a key role in energy efficiency through weight reduction of automobiles

SECRETARION STATE

PLASTICS IN U.S. PASSENGER CARS (VOLUME BASIS)



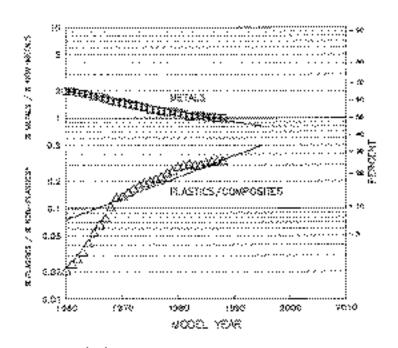
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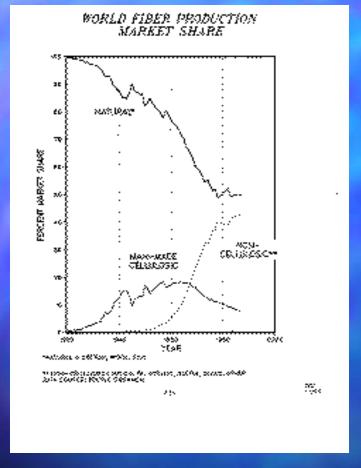
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Major Trends

Man-made fibers have largely penetrated natural fibers.....

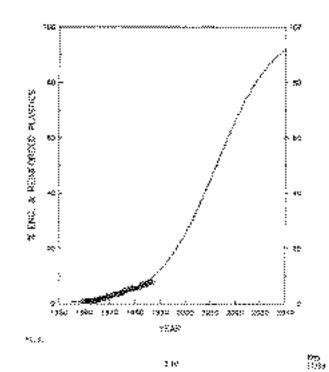


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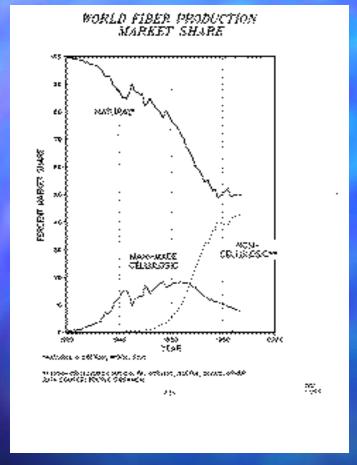
Major Trends

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SUBSTITUTION OF ENGINEERING & REINFORCED PLASTICS FOR METALS BY MARKET SHARE {volume bosis}*



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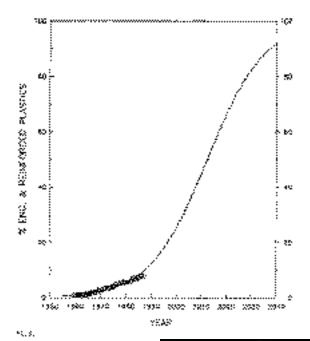


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Major Trends

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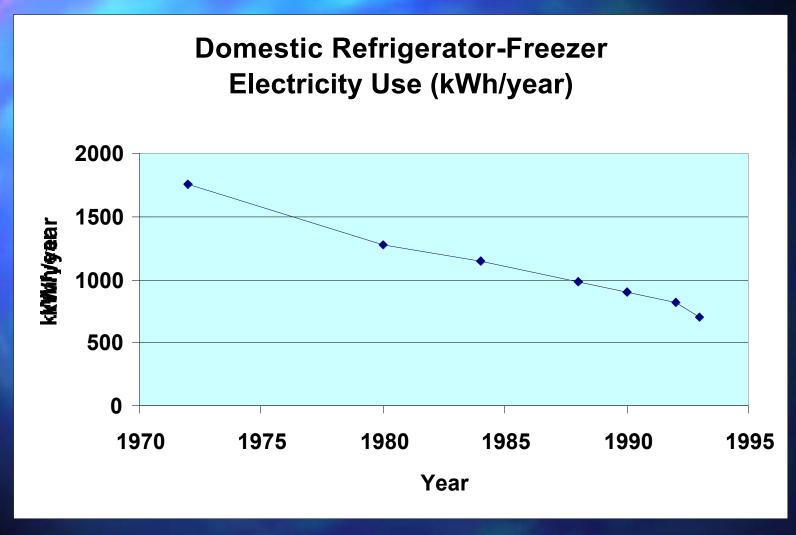
SUBSTITUTION OF ENGINEERING & REINFORCED PLASTICS FOR METALS BY MARKET SHARE {volume bosis}*





Major Trends

Plastics and improved designs improve refrigeration and air conditioning energy efficiency



New Science and Technology

- Genetic engineering
- Control of primary structure
- Control of nanostructure
- Biomimetics
- Self-organization, templating
- Combinatorial approaches

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Energy Efficiency Opportunities

A DuPont Perspective

- Improved production processes
 - bioprocessing/renewable feedstocks
 - plants as plants
 - sustainable processes
- Weight reduction
 - transportation
 - packaging/insulation
- Alternative energy
 - batteries, fuel cells,
- Photonics, electronics, semiconductors

Major Trends

The Biotechnology Revolution

- Recombinant DNA technology
- Applications to chemicals and polymers
 - Propanediol and Polypropylene terepthalate
 - Plants as (chemical) plants
 - Biomimetic materials
 - Spider dragline silk

Louis Glasgo Abalone shell

Bio-Functionality: Link to Markets

Marketable Properties

 Increased strength and elasticity increased fracture toughness,

Bio-Capability

Morphological Order

- Isotactic polymers, chiral chemicals, etc.
- Chemical Order
- Ability to distinguish subtle chemical size or shape differences
- Molecular Recognition/Selectivity

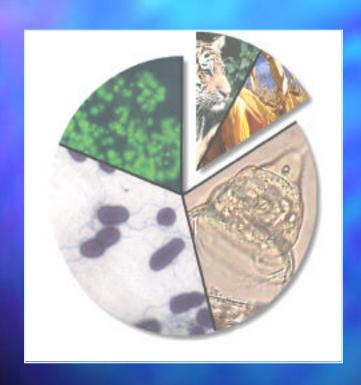
Alter chem/physical behavior in response to environment

- Dynamic Surface Interactions
- Precisely Engineered Nanostructure
- Self-Assembly, Replication
- Precisely controlled minute motion
- Molecular Motion

Eliminates/lessens rejection

Bio-compatibility

Industrial Microbiology



- Greatest biological diversity
- Broad range of feedstocks
- Chemically specific
- Commercial experience with enzymatic processes
- Minimal environmental footprint

Microbial Production of 1, 3- Propanediol



Plant Biotechnology



- Ultimate production platform
- Zero variable cost
- Unique functionality
- Economic product concentration key to commercial success



Enhancing Green Plant Production

Development of Monomer-Producing Plants

Development of green plant production of p-hydroxybenzoic acid, a key intermediate for DuPont's liquid-crystal polymer offering, Zenite®

August - DuPont produces 5% momoner in Tobacco plants (20X literature's best)

1998

ı1999

Literature reports
Transgenic tobacco produces
0.25% monomer

Literature reports

1993 plants that make 0.05%

monomer

Literature reports plants

1988 produce 0 - 0.0001%*monomer*

Biotech Revolution

Green Plant Manufacturing Challenges



- Altering Agronomic Traits
- Growing on Non-Arable Land
- Manufacturing in Low Value Plants
- Flexibility in Processing Plants

Biomimetic Systems

- Biomimetic Catalysts
- Biomimetic Enhancement of Materials
- Biomimetic Chemical Processes